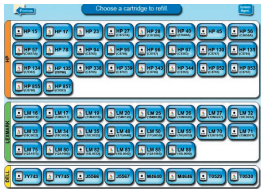


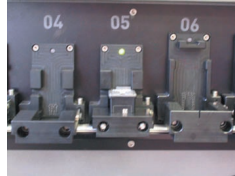
# Quick and Easy Refills in Under 5 Minutes

## 1. Select (5 sec)



Select the model of the cartridge from the touch screen.

## 2. Circuit Test (6 sec)



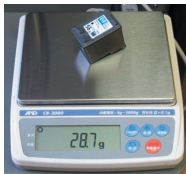
A green flashing light shows where to insert the cartridge.

## 3. Wash (5 sec)



Place the cartridge in the sonic wash, press the Ultra Sonic button.

## 4. Pre-Weigh (5 sec)



Place the cartridge on the digital scale to log the pre-fill weight.

## 5. Refill (1 - 3 min)



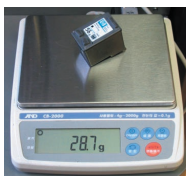
A red blinking light above the cartridge jig indicates where to insert the cartridge for refilling. Press "Start" on the touch screen to begin refilling.

## 6. Wash (5 sec)



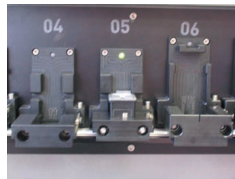
Clean the cartridge again after it has been refilled.

## 7. Re-Weigh (5 sec)



Weigh the cartridge again to confirm the refill volume.

## 8. Print Test (30 sec)



Print test the cartridge to verify refill quality.

## 9. Prepare (30 sec)



Prepare the final product for the customer.